

## **Statistical Analysis and Yield Calculations – Part 3**

Dr. José Ernesto Rayas-Sánchez

April 15, 2020

# **Statistical Analysis and Yield Calculations**

(Part 3)

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## **Outline**

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- Applications of sensitivities
- Sensitivity definitions
- Worst-Case analysis
- Using sensitivities to first-order statistical analysis

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### Sensitivities

Sensitivity information is useful to:

- understand how the variation of circuit parameters affects a response
- assess the quality of different circuits having the same nominal response
- calculate gradients in optimization algorithms
- perform efficient Monte-Carlo analysis and yield prediction (if tolerances are small)

### Sensitivity Definitions

- Circuit parameters:  $\mathbf{y} \in \Re^t$
- Circuit responses:  $\mathbf{R}(\mathbf{y}) \in \Re^r$
- Sensitivity of  $k$ -th response  $R_k$  with respect to the  $i$ -th parameter  $y_i$  can be defined in four ways:

Sensitivity

$$S_{y_i}^{R_k} = \frac{\partial R_k}{\partial y_i}$$

Normalized sensitivity

$$S_{y_i}^{R_k} = \frac{\partial \ln R_k}{\partial \ln y_i} = \frac{y_i}{R_k} \frac{\partial R_k}{\partial y_i}$$

Semi-normalized (w.r.t.  $y_i$ )

$$S_{y_i}^{R_k} = \frac{\partial R_k}{\partial \ln y_i} = y_i \frac{\partial R_k}{\partial y_i}$$

Semi-normalized (w.r.t.  $R_k$ )

$$S_{y_i}^{R_k} = \frac{\partial \ln R_k}{\partial y_i} = \frac{1}{R_k} \frac{\partial R_k}{\partial y_i}$$

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### Sensitivity Definitions (cont.)

- Since  $R_k(y)$ :  $\Re^t \rightarrow \Re$ , then

$$dR_k = \sum_{i=1}^t \frac{\partial R_k}{\partial y_i} dy_i \quad \frac{dR_k}{R_k} = \sum_{i=1}^t S_{y_i}^{R_k} \frac{dy_i}{y_i}$$

with

$$S_{y_i}^{R_k} = \frac{\partial \ln R_k}{\partial \ln y_i} = \frac{y_i}{R_k} \frac{\partial R_k}{\partial y_i}$$

- The (relative) change in the  $k$ -th response  $R_k$  when all the circuit parameters simultaneously change by a small amount  $\Delta y_i$  can be estimated using:

$$\Delta R_k \approx \sum_{i=1}^t \frac{\partial R_k}{\partial y_i} \Delta y_i \quad \frac{\Delta R_k}{R_k} = \sum_{i=1}^t S_{y_i}^{R_k} \frac{\Delta y_i}{y_i}$$

### Sensitivity Definitions (cont.)

If equal tolerances and the same (normal) probability distribution functions are assumed for all the circuit parameters

$$MSS = \sqrt{\sum_{i=1}^t \left( S_{y_i}^{R_k} \right)^2}$$

MSS: Multi-parameter statistical sensitivity

with

$$S_{y_i}^{R_k} = \frac{\partial \ln R_k}{\partial \ln y_i} = \frac{y_i}{R_k} \frac{\partial R_k}{\partial y_i}$$

## Worst Case Analysis

- The variation of the  $k$ -th response  $R_k$  with respect to all the circuit parameters is given by

$$dR_k = \sum_{i=1}^t \frac{\partial R_k}{\partial y_i} dy_i$$

- Assuming small changes in the parameters,

$$\Delta R_k \approx \sum_{i=1}^t \frac{\partial R_k}{\partial y_i} \Delta y_i = \Delta \mathbf{y}^\top \nabla R_k$$

- Assuming small tolerances  $\tau_i$  for  $i = 1 \dots t$ , the largest  $\Delta R_k$  (worst case) is produced when

$$\Delta y_i = y_i \tau_i \operatorname{sign}\left(\frac{\partial R_k}{\partial y_i}\right)$$

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## Worst Case Analysis (cont.)

- The worst case responses can be estimated from the sensitivity information and tolerances by using

$$R_{k \min} = R_k - \Delta R_k$$

$$R_{k \max} = R_k + \Delta R_k$$

where

$$\Delta R_k = \Delta \mathbf{y}^\top \nabla R_k$$

$$\Delta y_i = y_i \tau_i \operatorname{sign}\left(\frac{\partial R_k}{\partial y_i}\right) \text{ for } i = 1 \dots t$$

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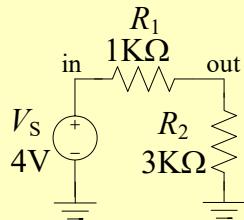
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### Worst Case Analysis – Example



$$\mathbf{y} = [V_s \quad R_1 \quad R_2]^T$$

$$\mathbf{y}^{\text{nom}} = [4\text{V} \quad 1\text{K}\Omega \quad 3\text{K}\Omega]^T$$

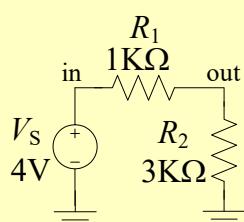
$$\boldsymbol{\tau} = [0.03 \quad 0.05 \quad 0.1]^T$$

$$\mathbf{R}(\mathbf{y}) = [V_{\text{in}} \quad V_{\text{out}} \quad I_{V_s}]^T$$

$$\mathbf{R}(\mathbf{y}^{\text{nom}}) = [4\text{V} \quad 3\text{V} \quad 1\text{mA}]^T$$

Perform a worst case analysis for  $V_{\text{out}}$

### Worst Case Analysis – Example



$$v_o = \frac{V_s(R_2)}{(R_1 + R_2)}$$

Analytical sensitivities:

$$\frac{\partial v_o}{\partial R_1} = \frac{-V_s R_2}{(R_1 + R_2)^2} = \frac{-4(3\text{K})}{(4\text{K})^2} = -0.75\text{mV}/\Omega$$

$$\frac{\partial v_o}{\partial R_2} = \frac{-V_s(R_1)}{(R_1 + R_2)^2} + \frac{V_s}{(R_1 + R_2)} = \frac{V_s R_1}{(R_1 + R_2)^2} = \frac{4(1\text{K})}{(4\text{K})^2} = +0.25\text{mV}/\Omega$$

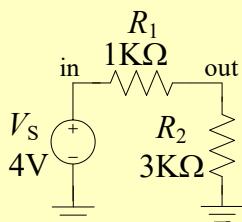
$$\frac{\partial v_o}{\partial V_s} = \frac{R_2}{R_1 + R_2} = \frac{3\text{K}}{4\text{K}} = +0.75\text{V/V}$$

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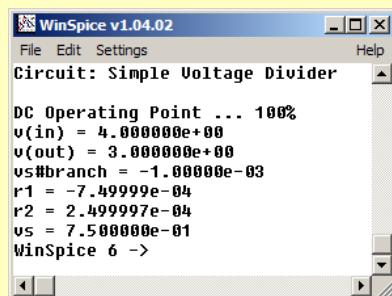
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### Worst Case Analysis – Example (cont.)



Simple Voltage Divider

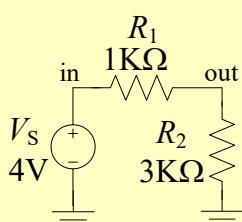
```
*-----
Vs    in  0   DC 4V
R1    in  out 1K
R2    out 0   3K
.control
.op
print v(in) v(out) i(Vs)
sens v(out)
print all
.endc
.end
```



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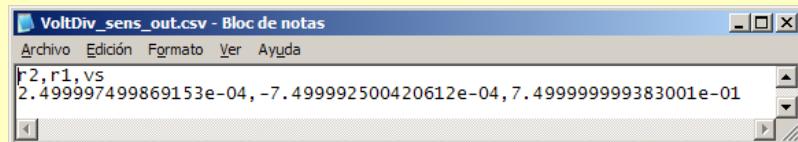
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### Worst Case Analysis – Example (cont.)



Simple Voltage Divider

```
*-----
Vs    in  0   DC 4V
R1    in  out 1K
R2    out 0   3K
.control
.op
write VoltDiv_op_out.csv v(in) v(out) i(Vs)
sens v(out)
write VoltDiv_sens_out.csv
.endc
.end
```



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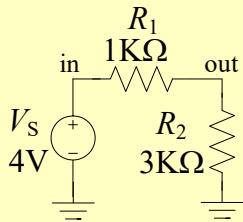
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### Worst Case Analysis – Example (cont.)

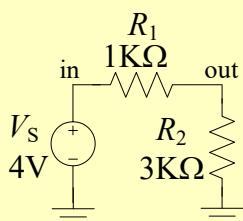


After generating a parameterized Matlab file (VoltDiv\_SPICE2) to drive the SPICE simulation...

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### Worst Case Analysis – Example (cont.)



Estimating  
worst-case  
responses

```
% Nominal Design
Vs = 4; R1 = 1e3; R2 = 3e3; Ynom = [Vs R1 R2]';

% Calculating Responses and Sensitivities at Nominal Design
[psi,R] = VoltDiv_SPICE2(Ynom);

% Reading Responses and Sensitivities at Nominal Design
OPresp = R{1}; Vout = OPresp(:,3);
SENSresp = R{2}; SR2 = SENSresp(:,1); SR1 = SENSresp(:,2);
SVs = SENSresp(:,3);
Grad_Vout = [SVs SR1 SR2]'; % Gradient of the response.

% Define Tolerances
tauVs = 0.03; tauR1 = 0.05; tauR2 = 0.1;
tau = [tauVs tauR1 tauR2]'; % Vector of tolerances.

% Calculate Worst Case Parameter Changes
t = length(Ynom);
DeltaY = zeros(t,1);
for i = 1:t
    DeltaY(i) = Ynom(i)*(tau(i)*sign(Grad_Vout(i)));
end

% Calculate Worst Case Responses of Interest
Vout_WCp = Vout + DeltaY'*Grad_Vout;
Vout_WCn = Vout - DeltaY'*Grad_Vout;
```

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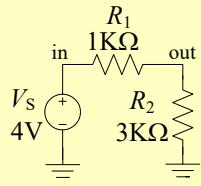
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### Worst Case Analysis – Example (cont.)



$$\mathbf{y} = [V_s \quad R_1 \quad R_2]^T \quad \boldsymbol{\tau} = [0.03 \quad 0.05 \quad 0.1]^T$$

Actual extreme responses:

$$v_{o\min} = \frac{V_{S\min}(R_{2\min})}{(R_{1\max} + R_{2\min})} \quad v_{o\max} = \frac{V_{S\max}(R_{2\max})}{(R_{1\min} + R_{2\max})}$$

Worst-case estimations vs actual extreme values

$\boldsymbol{\tau}$ (%)	WC estimation (V)		actual values (V)		error (%)	
	$v_{o\min}$	$v_{o\max}$	$v_{o\min}$	$v_{o\max}$	(min)	(max)
[12 20 40] <sup>T</sup>	2.19	3.81	2.112	3.7632	2.60	1.56
[6 10 20] <sup>T</sup>	2.595	3.405	2.5783	3.392	0.557	0.433
[3 5 10] <sup>T</sup>	2.7975	3.2025	2.7936	3.1991	0.130	0.115
[1.5 2.5 5] <sup>T</sup>	2.8988	3.1012	2.8978	3.1004	0.031	0.029
[0.75 1.25 2.5] <sup>T</sup>	2.9494	3.0506	2.9491	3.0504	0.0077	0.0075

### Statistical Analysis by First-Order Model

- Circuit parameters:  $\mathbf{y} \in \Re^t$
- Parameter tolerances:  $\boldsymbol{\tau} \in \Re^t$
- Circuit responses:  $\mathbf{R}(\mathbf{y}) \in \Re^r$
- Assuming small tolerances  $\tau_i$  for  $i = 1 \dots t$ , Monte-Carlo analysis and yield prediction can be approximated by using

$$\mathbf{R}(\mathbf{y}_j) = \mathbf{R}(\mathbf{y}^{\text{nom}}) + \Delta \mathbf{R}_j \quad \text{for } j = 1 \dots N$$

$$\Delta \mathbf{R}_k = \Delta \mathbf{y}^T \nabla \mathbf{R}_k \quad \text{for } k = 1 \dots r$$

$$(\Delta \mathbf{y}_i)_j = y_i \tau_i (2r_j - 1) \quad \text{for } i = 1 \dots t$$

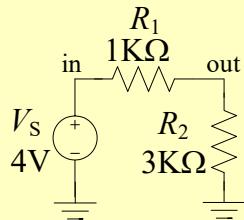
where  $r_j$  is a random number between 0 and +1 for each  $j$

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### First-Order Statistical Analysis vs Monte Carlo



$$\mathbf{y} = [V_s \quad R_1 \quad R_2]^T$$

$$\mathbf{y}^{\text{nom}} = [4\text{V} \quad 1\text{K}\Omega \quad 3\text{K}\Omega]^T$$

$$\boldsymbol{\tau} = [0.03 \quad 0.05 \quad 0.1]^T$$

$$\mathbf{R}(\mathbf{y}) = [V_{\text{in}} \quad V_{\text{out}} \quad I_{V_s}]^T$$

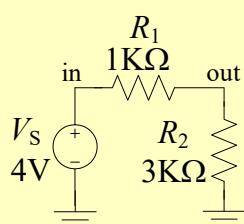
$$\mathbf{R}(\mathbf{y}^{\text{nom}}) = [4\text{V} \quad 3\text{V} \quad 1\text{mA}]^T$$

Perform a first-order statistical analysis for  $V_{\text{out}}$  and compare versus Monte Carlo analysis

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### Monte-Carlo Analysis – Example



Assuming a uniform PDF for all  $y_i$  with

$i = 1 \dots t$

$N$  circuit simulations

```
% Nominal Design
Vs = 4; R1 = 1e3; R2 = 3e3; Ynom = [Vs R1 R2];

% Calculate Responses of Interest at Nominal Design
[psi,R] = VoltDiv_SPICE1(Ynom);
OPresp = R(1);
Vout_nom = OPresp(:,3);

% Define Outcomes and Tolerances
N = 2000; % Number of outcomes.
tauVs = 0.03; % Tolerance for Vs.
tauR1 = 0.05; % Tolerance for R1.
tauR2 = 0.1; % Tolerance for R2.
tau = [tauVs tauR1 tauR2]; % Vector of tolerances.

% Generate Random Outcomes with Uniform PDF
Y = zeros(N,length(Ynom)); % Matrix to store outcomes.
for j = 1:N
    Y(j,1) = Ynom(1)*(1+tau(1)*(2*rand-1));
    Y(j,2) = Ynom(2)*(1+tau(2)*(2*rand-1));
    Y(j,3) = Ynom(3)*(1+tau(3)*(2*rand-1));
end

% Calculate Responses of Interest at Random Outcomes
Vout_rand = zeros(1,N);
for j = 1:N
    [psi,R] = VoltDiv_SPICE1(Y(j,:));
    OPresp = R(1);
    Vout_rand(j) = OPresp(:,3);
end

% Plotting Results ...

```

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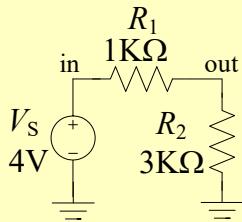
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### 1<sup>st</sup> Order Statistical Analysis – Example



Assuming a uniform PDF for all  $y_i$  with  $i = 1 \dots t$

No circuit simulations

```
% Nominal Design
Vs = 4; R1 = 1e3; R2 = 3e3; Ynom = [Vs R1 R2];

% Calculate Responses and Sensitivities at Nominal Design
[psi,R] = VoltDiv_SPICE2(Ynom);
OPresp = R(1); Vout_nom = OPresp(:,3); SENSresp = R(2);
SR2 = SENSresp(:,1); SR1 = SENSresp(:,2); SVs = SENSresp(:,3);
Grad_Vout = [SVs SR1 SR2]'; % Gradient of the response.

% Define Outcomes and Tolerances
N = 2000; % Number of outcomes.
tauVs = 0.03; % Tolerance for Vs.
tauR1 = 0.05; % Tolerance for R1.
tauR2 = 0.1; % Tolerance for R2.
tau = [tauVs tauR1 tauR2]; % Vector of tolerances.

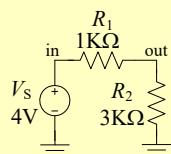
% Generate Random Perturbations with Uniform PDF
DeltaY = zeros(N,length(Ynom)); % Matrix to store perturbations.
for j = 1:N
    DeltaY(j,1) = Ynom(1)*(tau(1)*(2*rand-1));
    DeltaY(j,2) = Ynom(2)*(tau(2)*(2*rand-1));
    DeltaY(j,3) = Ynom(3)*(tau(3)*(2*rand-1));
end

% Calculate Responses of Interest at Random Outcomes
Vout_rand = zeros(1,N);
for j = 1:N
    Vout_rand(j) = Vout_nom + DeltaY(j,:)*Grad_Vout;
end
```

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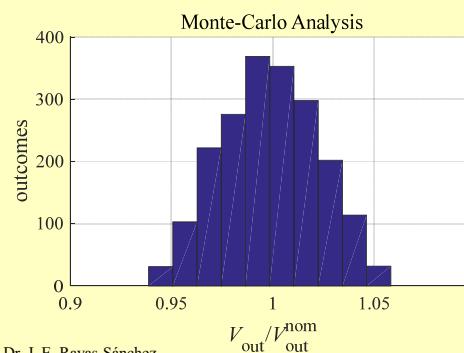
### Statistical Analysis with $N = 2,000$



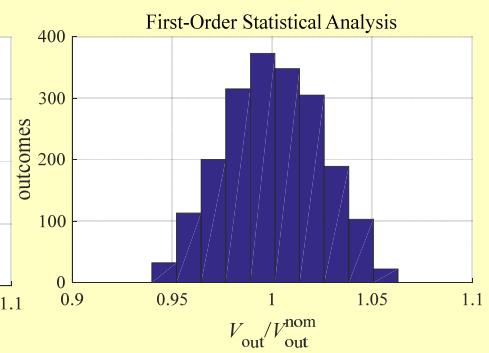
$$\begin{aligned} y &= [V_s \quad R_1 \quad R_2]^T \\ \tau &= [0.03 \quad 0.05 \quad 0.1]^T \end{aligned}$$

Uniform PDF

Monte Carlo



First-Order Model



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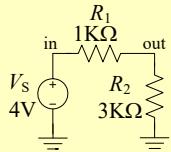
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### Statistical Analysis with $N = 2,000$ (cont.)

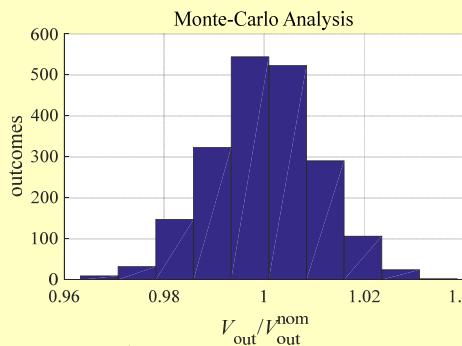


$$\mathbf{y} = [V_s \quad R_1 \quad R_2]^T$$

$$\boldsymbol{\tau} = [0.03 \quad 0.05 \quad 0.1]^T$$

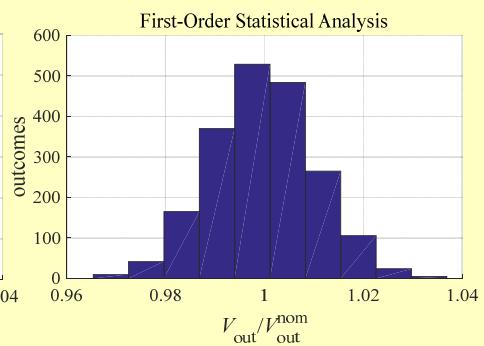
Normal PDF

#### Monte Carlo



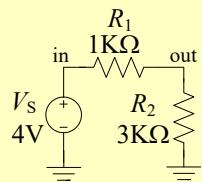
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#### First-Order Model



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### Yield Estimation



$$\mathbf{y} = [V_s \quad R_1 \quad R_2]^T$$

$$\boldsymbol{\tau} = [0.03 \quad 0.05 \quad 0.1]^T$$

Specs:

$$2.9V \leq V_{\text{out}} \leq 3.1V$$

Yield estimations with  $N = 2,000$  outcomes and uniform PDF

method	yield (%)								
	run 1	run 2	run 3	run 4	run 5	run 6	run 7	$\mu_{\text{yield}}$	$\sigma_{\text{yield}}$
Monte Carlo	83.25	82.7	82.9	80.55	81.55	81.9	83.7	82.4	1.0
1st order model	83.3	82.75	82.65	83.45	82.3	82.7	81.15	82.6	0.7

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